

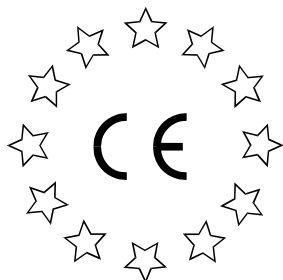
DELTA SD4

DOUBLE SEAL VALVE

FORM NO.: 176061 REVISION: UK-4

READ AND UNDERSTAND THIS MANUAL PRIOR TO OPERATING OR SERVICING THIS PRODUCT.





Declaration of Conformity for Valves and Valve Manifolds

SPX Flow Technology Rosista GmbH, Zechenstr. 49, D-59425 Unna-Königsborn
herewith declares that the

**APV double seal and double seat valves of the series
SD4, SDT4, SDM4, SDMS4, SDTMS4, SWcip4, DSV,
D2, DA3, DE3, DEU3, DET3, DKR2, DKRT2, DKRH2**
in the nominal diameters DN 25 - 150, 1" – 6" and 1 Sh5 - 6 Sh5

APV butterfly valves of the series SV1 and SVS1F, SVL and SVSL
in the nominal diameters DN 25 - 100, DN 125 - 250 and 1" – 4"

APV ball cocks of the series KH, KHV
in the nominal diameters DN 15 - 100

**APV single seat, diaphragm and spring loaded valves of the series
S2, SW4, SWhp4, SWmini4, SWT4, M3, MF3, M4, MF4, MP4, MS4, AP1, APT1, CPV,
RG4, RGM4, RGMS4, RGE4, RGEM4, RGEMS4, PR2, PR3, PR4, SI2, UF3, VRA, VRAH**
in the nominal diameters DN 10 - 150, 1/2" – 4" and 1 Sh5 - 6 Sh5

and the valve manifolds installed thereof

meet the requirements of the Directives 2006/42/EC (superseding 89/392/EEC
and 98/37/EC) and ProdSG (superseding GPSG - 9.GPSGV).

For official inspections, SPX Flow Technology Rosista GmbH presents
a technical documentation according to Appendix VII of the Machinery Directive,
this documentation consisting of documents of the development and construction,
description of measures taken to meet the conformity and to correspond with
the basic requirements on safety and health, incl. an analysis of the risks,
as well as an operating manual with safety instructions.

The conformity of the valves and valve manifolds is guaranteed.

Authorised person for the documentation:
SPX Flow Technology Rosista GmbH, Frank Baumbach, Zechenstr. 49, D-59425 Unna

June 20, 2012

ppa. *F. Baumbach*
Manager Research and Development

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Spare parts list DN and Inch design	RN 01.054.62
Actuator SW4	RN 01.054.86
Leakage valves SD4	RN 01.054.67

1. General Terms

This instruction manual applies for DELTA SD4 double seal valves in the nominal dimensions DN25-100, 1"-4".

This instruction manual must be read and observed by the responsible operating and maintenance personnel.

We point out that we will not accept any liability for damage or malfunctions resulting from the non-compliance with this instruction manual.

Descriptions and data given herein are subject to technical changes.

2. Safety Instructions

The valve must only be assembled, disassembled and reassembled by persons who have been trained in APV valves or by SPX Flow Technology service team members. If necessary, contact your local SPX Flow Technology representative.



This technical safety symbol draws your attention to important directions for operating safety. You will find it wherever the activities described are bearing health hazards or risks for persons or material assets.



Danger!

Valve design "normally closed" (**NC**): Control the actuator with air before releasing the housing screws.



Danger!

Do not touch the open valve or the yoke!

Risk of injury due to sudden valve operation.

Risk of injury in dismantled valve state due to sudden valve operation.

- During valve operation, operating leakage escapes from the leakage valve.
- Regular maintenance including the replacement of all seals and bearing bushes must be scheduled in order to prevent leakages and discharge of liquids.
- Before any maintenance work the line system must be depressurized and drained if possible.
- Separate electric and pneumatic connections.
- Observe Service Instructions to ensure safe maintenance of the valve.



2. Safety Instructions

**Danger!**

Welded actuators are preloaded by spring force.

**Opening of the actuators is strictly forbidden.
Danger to life!**

Actuators which are no longer used or defective must be disposed in professional manner.

Defective actuators must be returned to your SPX Flow Technology representative for their professional disposal and free of charge for you.

Please address to your local SPX Flow Technology representative.

3. Intended Use

The intended use as field of application of the DELTA SD4 double seal valve is the shut-off of line sections, especially in beverage and food installations.

Arbitrary, constructive changes at the valve will influence safety as well as the intended functionality of the valve and are **not** permissible.

Authorizations and External Evaluations

ATEX (Directive 94/9/EC)

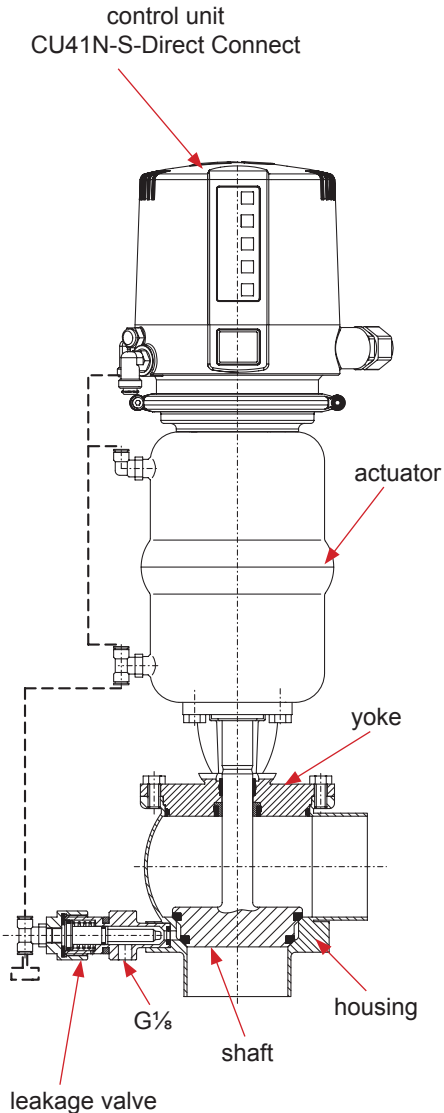
4. Mode of Operation

4.1. General terms

DELTA SD4 double seal valves have been developed for use in the brewing and beverage, dairy and food industries as well as for chemical and pharmaceutical applications.

The valves are designed for universal applications and stand out for their increased mechanical reliability and absolute ease of service.

The field of application of the DELTA SD4 double seal valves is to shut off line sections which are separated from one another by two seat seals. A leakage chamber is arranged between the seals, the leakage chamber being forcibly closed (open valve) by the two leakage valves or opened to the atmosphere (closed valve).



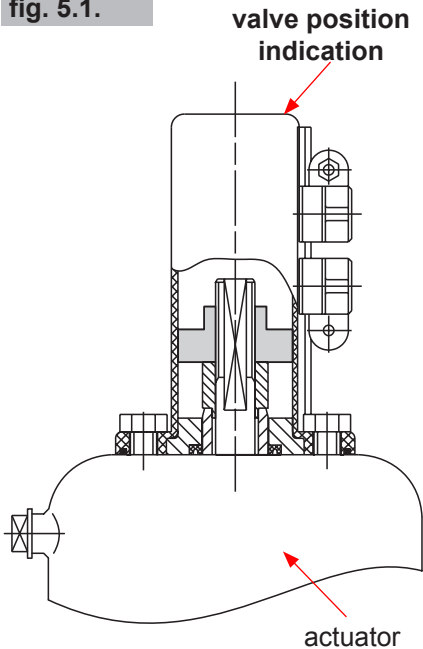
- Leakage at the seat seals is discharged via the leakage valves to the atmosphere and indicated.
- Operation by pneumatic actuator with air connection, reset by spring force.
- The actuator is generally mounted "normally closed" (NC) .
- The inner parts of the actuator need not be serviced.
- To avoid pressure hammers, the valve is to be closed against the flow direction of the fluid.
- As standard design, a control unit DELTA CU41N with NOT element is mounted on top of the actuator for the pneumatic control of the valve. The NOT element fulfills the task to increase the closing forces of the closed valve.
- The yellow luminous diodes in the control unit indicate the position of the valve shaft.
- Observe Service Instructions to ensure safe maintenance of the valve.

5. Auxiliary Equipment

5.1. Valve position indication

A proximity switch holder (PSH) for the valve position indication can be installed on the actuator (fig. 5.1.).

fig. 5.1.



Attention!

If the valve is equipped with a valve position indicator or a control unit without NOT element, the max. closing pressure reduces (see page 14, max. product pressures).

- Proximity switches to signal the limit position of the valve disc can be mounted to the proximity switch holder (PSH) if required.
- We recommend to use one of our APV standard types:
operating distance: 5 mm / diameter: 11 mm.
If the operator decides to use valve position indicators other than APV type, we cannot take over any guarantee for a faultless function.

5.2. Control Unit

The assembly of a control unit on the SD4 valve is possible.

The following different designs are available:

	1 solenoid valve with NOT element (standard)
Direct Connect reference No.; ID-No.	CU41N-S-Direct Connect 08 - 45 - 103/93; H320463
AS - Interface extended reference No.; ID-No.	CU41N-S-AS-I extended 08 - 45 - 113/93; H320470
Device Net reference No.; ID-No.	CU31N-Device Net 16 - 31 - 241/93; H209423
Profibus reference No.; ID-No.	CU31N-Profibus 08 - 45 - 002/93; H315496

CU4 control unit



- For the installation of the control unit on the SD4 valve an adapter is required.

Designation reference No.; ID-No.	CU3 adapter SD4 / SDM4 08-48-415/93; H209430
Designation reference No.; ID-No.	CU4-S adapter complete 08-48-600/93; H320474

5. Auxiliary Equipment

5.3. Connections:

Beside the housings with weld ends, the following designs are alternatively available:

- threaded port according to DIN 11851
- threaded port IDF / ISS according to ISO 2853
- threaded port RJT according to BS 4825-5
- threaded port SMS
- threaded port according to DS 722
- flange connection FGN1 DIN
- flange connection FGN1 Inch
- clamp connection according to DIN 32676
- clamp connection according to ISO 2852

6. Cleaning

For the cleaning of SD4 valves, distinction is made between two areas.

6.1. The flow chambers

The passages of the valve are cleaned by the cleaning liquid during cleaning of the connected pipelines.

6.2. The leakage chamber (fig. 6.2.)

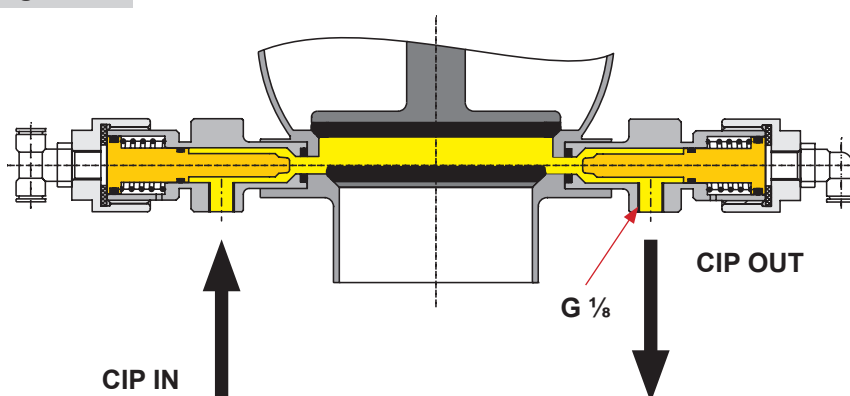
Cleaning of the leakage chamber is undertaken via the leakage valves. The cleaning liquid is supplied via one leakage valve and discharged to the atmosphere in a closed process via the second leakage valve.

The restraint passage of the cleaning liquid provides for perfect cleaning of the whole leakage chamber.

- Flushing quantity per CIP cycle: about 1.2ltr/10s
- Cleaning pressure at CIP cleaning connection: min. 2 bar.
max. 5 bar.

Under standard operating conditions, 15 valves DN25/1" - 100/4" can be cleaned via one spray distribution line DN25.

fig. 6.2.



6.3. Cleaning recommendation for leakage chamber

Recommendation of cleaning cycles at standard operating conditions and CIP liquids.

Cleaning steps	CIP-spraying
Pre-flushing	3 x 10 sec.
Caustic flushing 80°C	3 x 10 sec.
Intermediate flushing	2 x 10 sec.
Acid flushing	3 x 10 sec.
Subsequent flushing	2 x 10 sec.

6. Cleaning

fig. 6.4.



- Depending on the degree and substances of soiling, cleaning liquids, times and processes must be scheduled for the individual application.

The compatibility of the individually selected cleaning processes and liquids with the respective seal material must be verified.

6.4. Hosing of leakage valves:

AIR IN : air supply

7. Installation

7.1. General terms

Installation must be undertaken in such a way that liquids can drain off and should preferably be carried out in vertical position.

The valve housing can be welded direct into the pipeline system (completely dismantable valve insert).

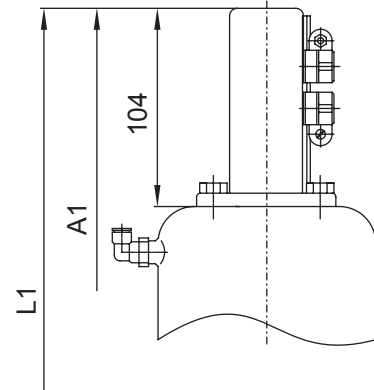
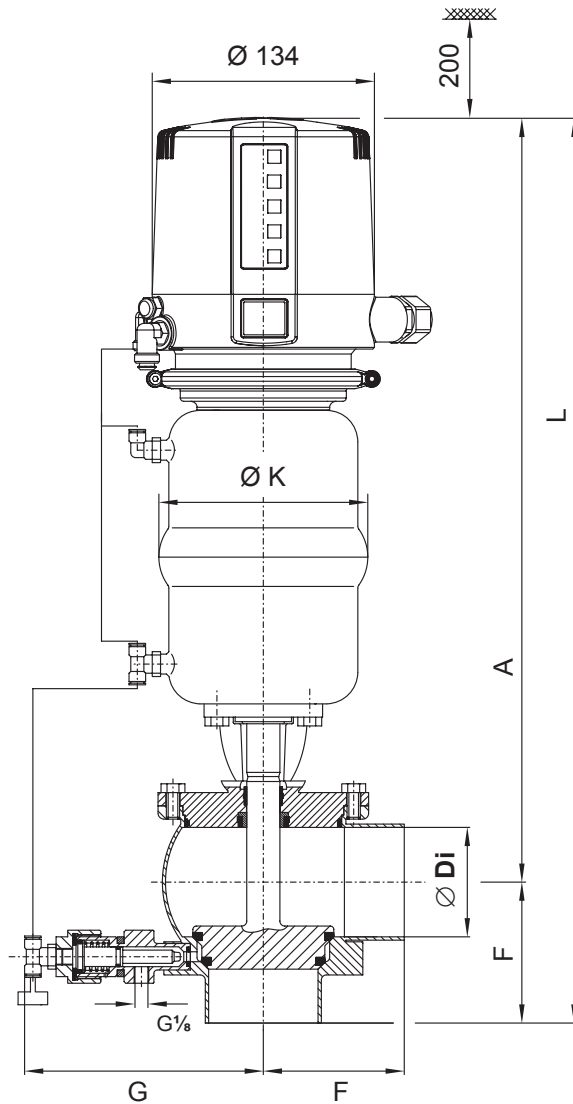
Attention! Observe Welding Instructions 7.2.

7. Installation

7.2. Welding instructions

- Before welding of the valve, the valve insert must be dismantled from the housing. Careful handling to avoid damage to the parts is necessary.
- Welding should only be carried out by certified welders (EN 287-1). (Seam quality EN 25817 "B").
- The welding of the valve housings must be undertaken in such a way that the valve body is not deformed.
- The preparation of the weld seam up to 3 mm thickness must be carried out as a square butt joint without air. (Consider shrinkage!)
- TIG orbital welding is best!
- After welding of the valve housings or of the mating flanges and after work at the pipelines, the corresponding parts of the installation or pipelines must be cleaned from welding residues and soiling.
If these cleaning instructions are not observed, welding residues and dirt particles can settle in the valve or be transferred to other parts of the installation and cause damage.
- Any damage resulting from the non-observance of these welding instructions is not subject to our guarantee.

8. Dimensions / Weights



housing variants

SD 41

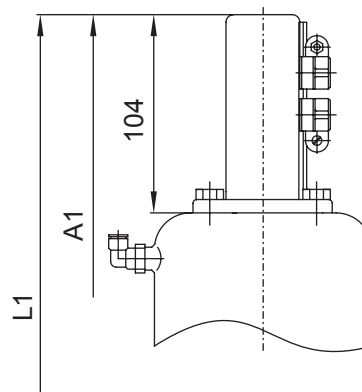
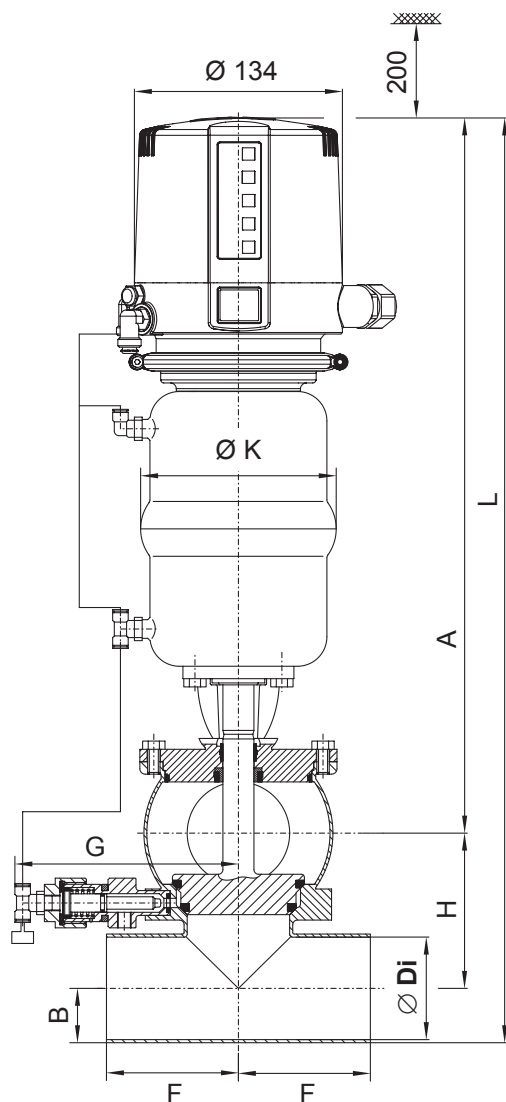


SD 42



Dimensions in mm									Weight in kg
DN	A	A1	Ø Di	F	G	Ø K	L	L1	
25	409	337	26	50	126	86	459	387	5,4
40	415	343	38	67	129	86	482	410	6,1
50	452	380	50	72	133	126	524	452	8,3
65	460,5	388	66	85	145	126	545,5	473	10,0
80	512,5	441	81	98	153	189	610	538	16,5
100	522,5	451	100	111	162	189	633,5	561	18,3
Inch									
1"	407	335	22,6	50	126	86	457	385	5,4
1,5"	413	341	34,9	67	129	86	480	408	6,1
2"	451	379	47,6	72	133	126	523	451	8,3
2,5"	457,5	385	60,3	85	142	126	542,5	470	9,5
3"	508,5	436	72,9	90	148	189	598,5	526	15,6
4"	520,5	448	97,6	111	162	189	631,5	559	18,3

8. Dimensions / Weights



housing variants

SDE 43



SDE 44



Dimensions in mm											Weight in kg
DN	A	A1	B	Ø Di	F	G	H	Ø K	L	L1	
25	409	337	14,5	26	50	126	60	86	483,5	411,5	5,8
40	415	343	20,5	38	67	129	72	86	507,5	435,5	6,6
50	452	380	26,5	50	72	133	84	126	562,5	490,5	8,8
65	460,5	388	35	66	85	145	100	126	595,5	523,0	10,5
80	512,5	440	42,5	81	98	153	115	189	670,0	597,5	17,1
100	522,5	450	52	100	111	162	134	189	708,5	636,0	18,9
Inch											
1"	407	335	12,5	22,6	50	126	56,6	86	476,1	404,1	5,8
1,5"	413	341	19,05	34,9	67	129	68,9	86	500,1	428,9	6,6
2"	451	379	25,4	47,6	72	133	81,6	126	558,0	486,0	8,8
2,5"	457,5	385	31,75	60,3	85	142	94,3	126	583,5	511,0	10,0
3"	508,5	436	38,08	72,9	98	148	106,9	189	653,5	581,7	16,2
4"	520,5	448	50,8	97,6	111	162	131,6	189	702,9	630,4	18,9

9. Technical Data

9.1. General data

- Product-wetted parts: 316 L, 1.4404
- Other parts: 1.4301

- Seals: standard design: EPDM
- Option: HNBR, VMQ, FPM

- Max. line pressure: 10 bar
- Operating pressure: depending on actuator
- see pos. 9.6

- Max. operating temperature: 135°C EPDM, HNBR
*FPM, *VMQ
- **Short-term load:** **140°C EPDM, HNBR**
- *FPM, *VMQ
- *(no steam)

- CIP connection for leakage valves: G1/8

- Air connection (for hose): 6 x 1mm
- Max. pneumatic air pressure: 8 bar
- Min. pneumatic air pressure: 6 bar

Use dry and clean air, only.

9.2. Compressed air quality

- Compressed air quality: quality class according to ISO 8573-1

- Content of solid particles: quality class 3,
max. number of particles per m³
10000 of 0,5 µm < d ≤ 1,0 µm
500 of 1,0 µm < d ≤ 5,0 µm

- Content of water: quality class 4,
max. dew point temperature +3 °C
For installations at lower temperatures
or at higher altitudes, additional
measures must be considered to reduce
the pressure dew point accordingly.

- Content of oil: quality class 1,
max. 0,01 mg/m³

The oil applied must be compatible with Polyurethane elastomer materials.

9. Technical Data

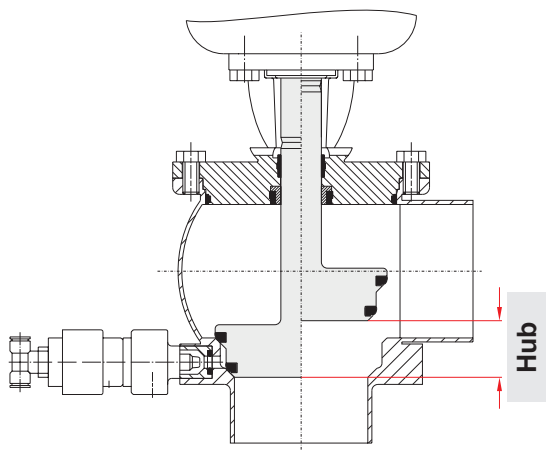
9.3. Closing times SD4

		closing times in sec. pneumatic air pressure 6bar	
		hose length 1 m	
DN	Inch	1m	10m
25	1"	1 sec.	1.5 sec.
40	1,5"	1 sec.	1.5 sec.
50	2"	1 sec.	1.5 sec.
65	2,5"	1 sec.	2.5 sec.
80	3"	1 sec.	3.0 sec.
100	4"	1.2 sec.	3.5 sec.

Times mentioned are only approximate values from sample measurements.

The opening and closing times can be adjusted via the throttle screw at the solenoid valve.

9.4. Valve stroke SD4

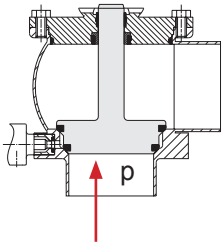
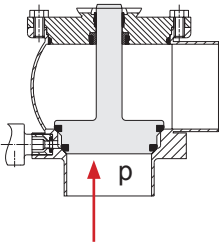
			
DN	Inch	stroke in mm	
25	1"	15 mm	
40	1,5"	25 mm	
50	2"	28 mm	
65	2,5"	28 mm	
80	3"	28 mm	
100	4"	28 mm	

9. Technical Data

9.5. Pneumatic air cons. at 6 bar control pressure

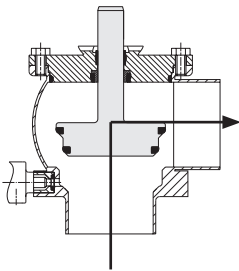
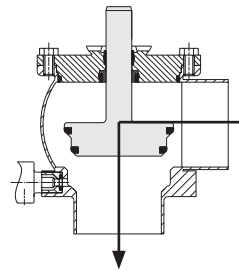
Actuator	per stroke NL
Ø 74mm	1.0
Ø 110mm	2.1
Ø 165mm	4.5

9.6. DELTA SD4 calculatory max. produce pressure in (bar)

valve normally closed (NC) without NOT element or with compressed air failure					valve normally closed (NC) with NOT element max. product pressure at 17.6 bar limited by seal technology				
									
		Ø actuator in mm					Ø actuator in mm		
DN	Inch	Ø 74	Ø 110	Ø 165	DN	Inch	Ø 74	Ø 110	Ø 165
25	1"	6,4	16,0		25	1"	16,0	16,8	
40	1,5"	3,6	9,6		40	1,5"	12,4	17,6	
50	2"		6,0	11,2	50	2"		17,6	17,6
	2,5"		4,7	11,6		2,5"		14,0	16,0
65			3,5	9,3	65			10,5	17,6
	3"			8,0		3"			17,6
80				6,0	80				17,2
100	4"			4,4	100	4"			12,8

 = standard actuator

9. Technical Data

9.7. DELTA SD4 Kvs values in m ³ /h		
	SD41, SD42 SDE43, SDE44	SD41, SD42 SDE43, SDE44
		
DN		
25	19	20
40	42	39
50	88	70
65	145	120
80	175	190
100	220	265
Inch		
1"	15	16
1,5"	39	26
2"	79	63
2,5"	124	106
3"	155	150
4"	215	258

10. Maintenance

The maintenance intervals depend on the corresponding application and should be determined by the operator carrying out temporary checks.

The valve must not be cleaned with products containing abrasive or polishing material. Especially the valve shaft must not, under any circumstances, be cleaned with such agents. Damage of the valve shaft can lead to leakages.

10. Maintenance



Required tools:

- 1x wrench SW13
- 1x wrench SW17
- 1x wrench SW19
- 1x wrench SW30
- 1 x hexagon socket wrench 6 mm
- assembly tool for seat seal

(see chapter 15.)

(The assembly tool can only be used for the new valve design produced from November 2000.)

Replacement of seals according to Service Instructions.
Customer stock keeping of spare seals is recommended.
For valve service actions we supply complete seal kits including seal grease (see spare parts lists).

- **Note:** The seal kits for the old and new valve designs are the same.
- Provide all seals with a thin layer of grease before their installation!

Attention! Use food-grade grease and special greases being suited for the respective seal material, only!

Recommendation:

APV assembly grease for EPDM, FPM, HNBR and NBR
(0,75 kg/tin - ref.-No. 000 70-01-019/93 ; H147382)
(60 g/tube - ref.-No. 000 70-01-018/93 ; H147381)

or

APV assembly grease for VMQ (Silicone)
(0,6 kg/tin - ref.-No. 000 70-01-017/93; H147380)
(60 g/tube - ref.-No. 000 70-01-016/93; H147379)

- ! Do not use grease containing mineral oil for EPDM seals.
- ! Do not use Silicone-based grease for VMQ seals.

Less suited grease types can influence function and service life.

11. Service Instructions

The item numbers refer to the corresponding spare parts list: RN 01.054.62

11.1. Dismantling from the line system

1. Shut off line pressure and drain lines if possible.

2. **Valve design NC:** Control actuator with air.

Do not touch movable parts!
Risk of injury.

3. Remove hexagon screws (4) and lift valve insert including actuator off the valve housing (1).

4. Shut off compressed air and remove compressed air supply.

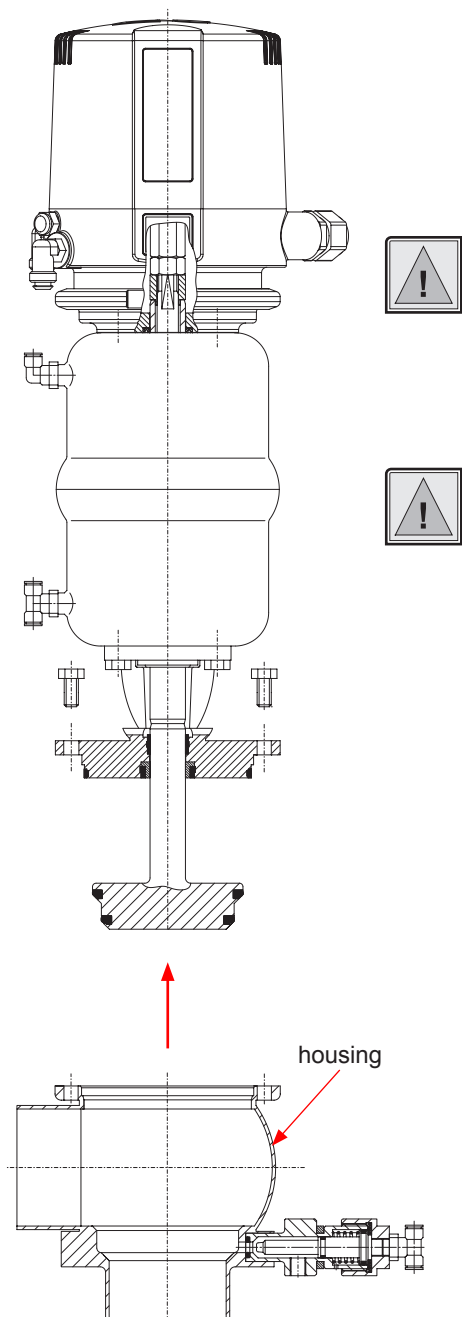
The actuator is supplied with compressed air via the NOT element.

5. **Design with control unit:**

Detach control unit.

Design with valve position indication:

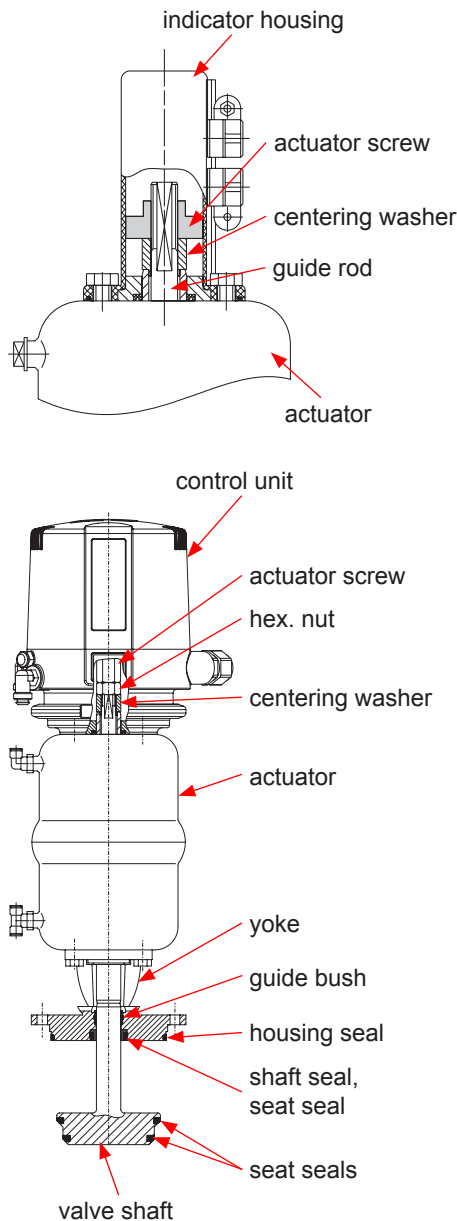
Detach proximity switches. Take the indicator housing (proximity switch holder) off the actuator.



11. Service Instructions

11.2. Dismantling of wear parts (product-wetted parts)

fig. 11.2.1.



1. CU design:

Unscrew and remove actuator screw. Unscrew hex. screw (21) while holding up the centering washer (20). Remove the centering washer.

- Design with valve position indicator:

Unscrew and remove actuator screw (25) while holding up the centering washer (20). Remove the centering washer. (fig. 11.2.1.).

2. Pull valve shaft (2) with guide rod out of the actuator (18). Remove seat seals (12, 11/11.1).

! Valve shaft changed from 11.2000, see accepting groove for seat seal (fig. 11.2.2.) (assembly, see 11.3.3.- 4.)

3. Unscrew yoke (5) from actuator (18).

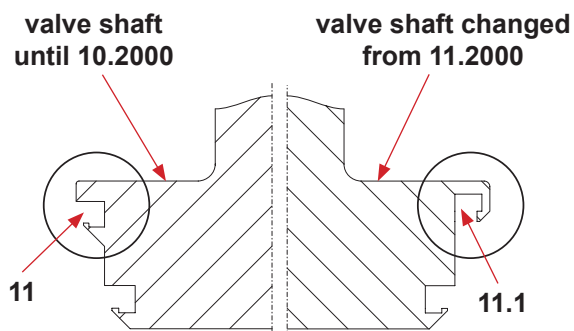
- The actuator can be maintained. (see 13. Service Instructions - Actuator)

4. Remove seat seal (10), shaft seal (9), guide bush (8) and housing seal (3).

(assembly, see 11.3.1. and 11.3.5.)

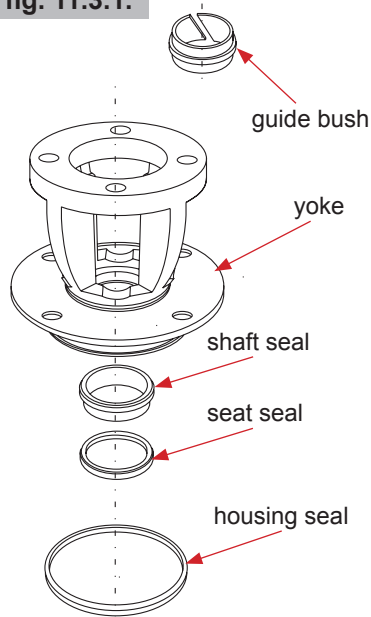
5. Clean the valve housing, yoke, actuator and shaft with a low solution of a cleaning agent. Never use cleaning agents containing abrasive or polishing particles..

fig. 11.2.2.



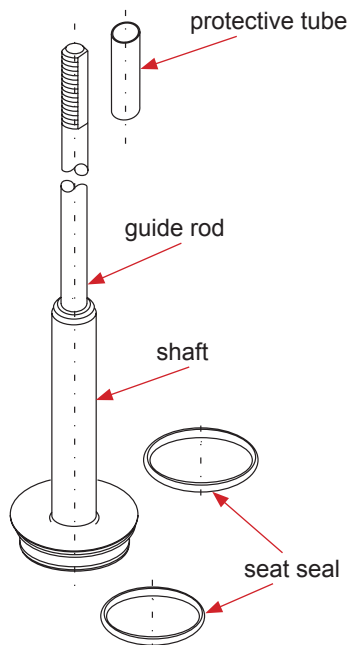
11. Service Instructions

fig. 11.3.1.



11.3. Installation of seals and Assembly of valve

1. Insert the guide bush (8) into the yoke (5). Afterwards, insert the shaft seal (9) and press in the slightly greased seat seal (10) (see fig. 11.3.1.). See to the correct installing position.
2. Install the yoke (5) at the actuator (18).
3. Insert the seat seal (11/11.1, 12) into the shaft. Slightly grease the seat seals before their installation. During the installation the seal groove should be vented between the seal and the groove wall with a thin object.. See to an even fit of the seals. For the modified design of the seat seal 11.1 the assembly tool should be used to install the seal (see page 24).
4. Slide the protective tube via the thread of the guide rod. Slide the shaft (2) through the yoke (5) and the actuator (18), place the centering washer (20) and fasten the actuator screw (25) or hex. nut (21). Hold up the centering washer during this process. Tightening torque: 40 Nm. CU design: Screw on the actuator screw and fasten it.
5. Slightly grease the housing seal (3) and install it in the groove of the yoke.



11. Service Instructions

11.4. Installation of valve

1. Valve with control unit:

Fasten the adapter (19) on the actuator.
Place the control unit on the adapter and secure it.

- **Valve with position indicator:** Fasten the valve position indicator housing (23).

2. For the installation of the valve insert in the design NC (normally closed), observe the following:

- Control the actuator (NC design) with pneumatic air min. 6 bar.
Insert the valve insert carefully into the valve housing.
The housing seal (3) must not be damaged during the installation into the housing. Tighten the hex. screws crosswise into the housing flange.



Attention! Do not touch movable parts!
Risk of injury.

- ! Design NC (normally closed) : Shut off air.

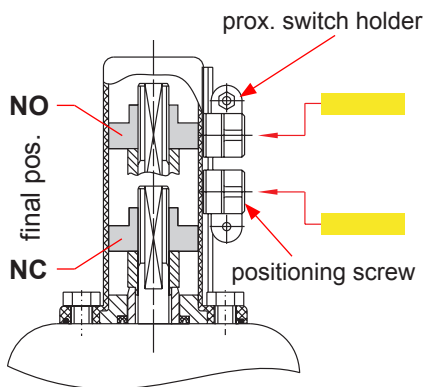
3. Check the basic adjustment of the valve position indication.

- By turning the positioning screw in the control unit, the shift points can be adjusted.

- Design with valve position indication:

Plug the proximity switches and fasten them.
Readjust the proximity switches if necessary.

fig. 11.4.1.



4. Adjustment of proximity switches: (fig. 11.4.)

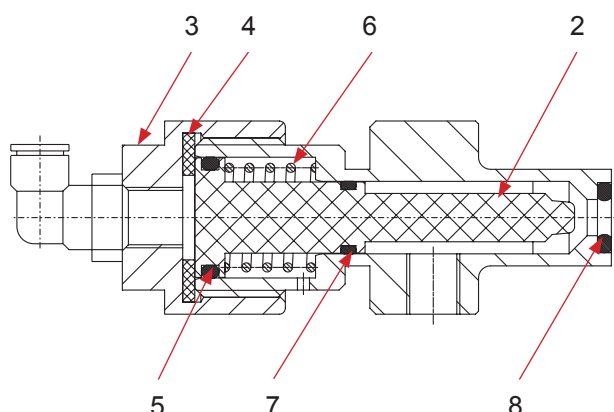
- Place the actuator into one limit position.
- Move the corresponding proximity switch into the corresponding position. For this purpose, release the positioning screw and move the holder until the corresponding signal is indicated. Afterwards continue the movement by 2 to 3 mm in order to secure the indication. Fasten the positioning screw.
- Place the actuator into the other limit position and carry out the positioning of the second proximity switch.
- Upper valve position indication: valve "normally open" NO
Lower valve position indication: valve "normally closed"

12. Service Instructions - Leakage Valves

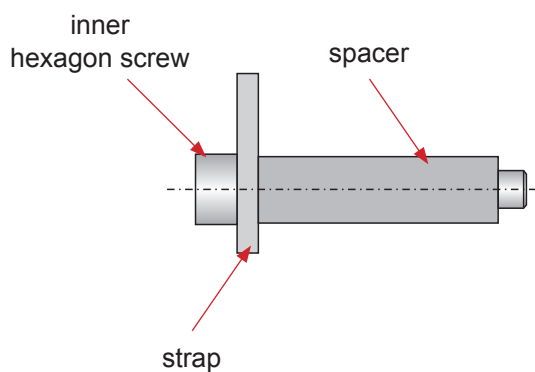
12.1. Maintenance of leakage valves

The item numbers refer to the corresponding spare parts list leakage valves SD4 **RN: 01.054.67**

1. Disconnect the pneumatic air hoses at the two leakage valves.
2. Shut off and discharge the CIP supply line.
3. Remove the CIP supply and discharge lines from the leakage valves.
4. Release the hexagon socket screw and remove the strap. Pull the leakage valves out of the housing flange.
5. Pull out the cap (3), piston (2) and spring (6).
6. Dismantle all seals (5, 7, 8).
7. The assembly is undertaken in reverse order.

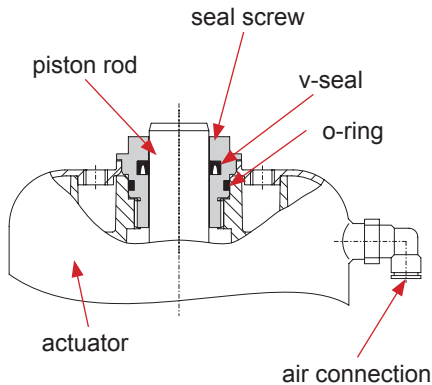


holder for leakage valves



13. Service Instructions - Actuator

fig. 13.1.



Spare parts list: RN01.054.86

13.1. Maintenance of actuator (fig. 13.1.)

1. Detach the air hoses from the actuator.
2. Undo the hexagon socket screws from the adapter of the control unit. - Remove the adapter.
3. Unscrew the two seal screws by means of a spanner SW30, while holding up the actuator with a strap wrench.
4. Remove o-rings and v-seals.

13.2. Installation of seals and assembly of actuator

1. Install the slightly greased o-rings and v-seals into the seal screws. (**fig. 13.2.**)

See to the correct installation position of the v-seal.

2. Slide the seal screws at both sides of the actuator over the piston rod and fasten them.
3. Fasten the adapter for the control unit and the yoke on the actuator.

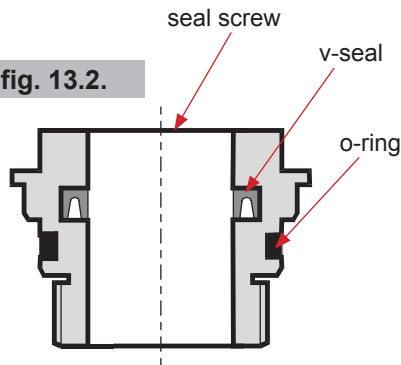
Attention: Observe the position of the adapter.

Attention: During the assembly of the adapter and of the yoke, observe the required valve design NC or NO.

NC (FS) = normally closed
air-to-raise, spring-to-lower
NO (FH) = normally open
air-to-lower, spring-to-raise

4. Fasten the air hoses.

fig. 13.2.



14. Reconstruction of Actuator

At SD4 valves, the size of the actuator can be changed.

To increase or decrease the actuator sizes (Ø 74 mm, Ø 110 mm, Ø 165 mm), the corresponding line pressures must be considered, see table page 9.6.

14.1. Reconstruction of actuator

Dismantling

Dismantling is carried out as described in chapter 11.1. and 11.2.

To change the actuator size, the guide rod **(6)** must be replaced as follows:

Attention!

Clamp the valve seat in a vice.

See to the valve seat not being damaged. Use protective jaws or cleaning rags.

The slightest damage at the shaft rod can lead to leakages.

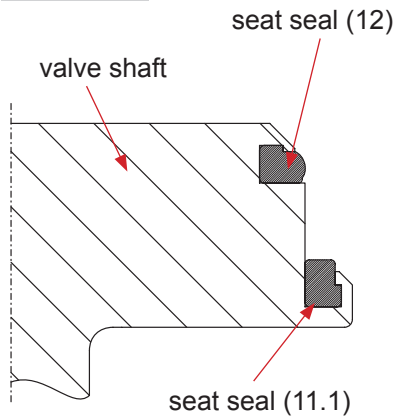
The guide rod can be turned out of the shaft by means of the centering washer (20) and a spanner SW17.

14.2. Assembly of actuator

1. Turn the corresponding guide rod into the shaft to the actuator.
Tightening torque: 40 Nm
2. Further assembly is done in reverse order.

15. Installation of Seat Seal

fig. 15.



By means of the assembly tool only the seat seal (11.1) can be installed (see fig. 15.). This seat seal must be mounted to the valve shaft, at first.

Afterwards, manually install the seat seal (12) in the groove, see item 15.2.

The assembly tool (fig. 15.1) consists of:

- nut
- thrust ring
- ring with venting nose
- housing
- threaded bolt.

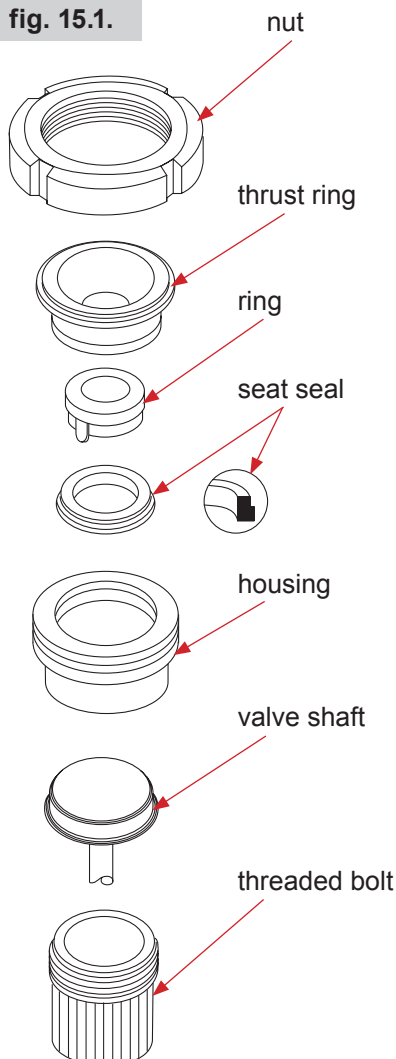
15.1. Installation of seat seal in valve shaft

1. Insert valve shaft into the housing in such a manner that the seal groove is in the valve housing.
2. Mount the shaft in the housing by means of the threaded bolts. Clamp the housing in the vise.
3. Slightly grease seat seal with APV assembly grease. Place the seal on the ring with the venting nose until it stops.
4. Insert the ring with the installed seat seal into the housing and press it down until it stops.
5. Introduce the thrust ring into the housing. Screw on the nut and tighten it with a hook spanner until it stops.
6. Release the nut. Pull the ring and thrust ring out of the housing.
7. Take the housing out of the vise, remove the threaded bolts. Take the valve shaft out of the housing.

Check the even fit of the seat seal.

In order to simplify the installation of the seat seal, the following assembly tools are available:

fig. 15.1.



Assembly tool for seat seal SD4

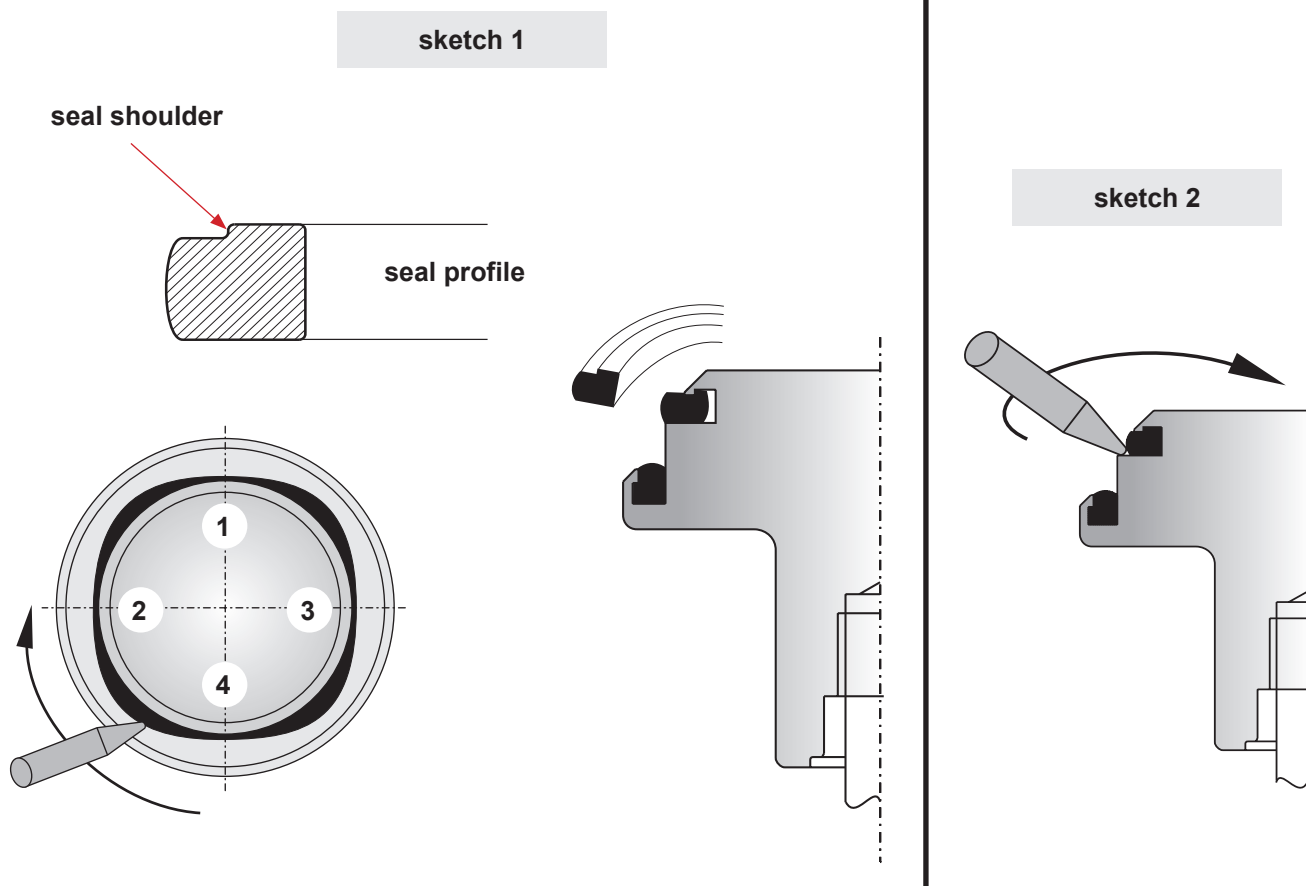
DN	Inch	Reference number	ID-No.
25	1"	000 51-13-200/17	H203861
40	1,5"	000 51-13-201/17	H203862
50	2"	000 51-13-202/17	H203863
	2,5"	000 51-13-203/17	H203864
65		000 51-13-204/17	H203865
	3"	000 51-13-205/17	H203866
80		000 51-13-206/17	H203867
100	4"	000 51-13-207/17	H203868

15. Installation of Seat Seal

15.2. Manual installation of seat seal (pos. 12)

1. Provide the seat seal with a thin layer of grease before its installation.
The accepting groove for the seat seal must not be greased.
2. Clamp the valve shaft in a vice.

The valve shaft must not be damaged during this process.
Use protective jaws.
3. Press the slightly greased seal at four spots, the wide side to the front, into the groove
(**see sketch 1**).
4. Press the seal at four opposite spots **1-2, 3-4** into the groove by means of an assembly tool
(screwdriver with round edges can be used) (**see sketch 1**).
5. Press the seal into the groove step by step. Work alternately at the opposite spots.
See to an even fit of the seat seal.
6. Afterwards, introduce the assembly tool between the seal shoulder and the groove wall. Work around the complete circumferences of the groove. The groove bottom is vented and the seal shoulder locks in place during this process. (**see sketch 2**).



16. Trouble Shooting

Trouble	Remedy
Valve is untight, leakages via the leakage valves.	Replace the seat seals. Check the line pressure: perm. line pressure, see chapter 9
Leakages at the cylinder of the leakage valves.	Replace the o-rings. see RN 01.054.67 Check the cleaning liquid supply.
Leakage between housing and yoke flange.	Replace the housing seal.
Actuator	
Air escapes from the actuator rod.	Replace the complete seal screw for the actuator.
Actuator does not work (air escapes permanently from the venting plug).	Replace the complete actuator.
Valve position indication	
Feedback is missing.	Carry out fine adjustment.

17. Spare Parts Lists

The reference numbers of the spare parts for the different valve designs and sizes are included in the attached spare parts drawings with corresponding lists.

Please indicate the following data to place an order for spare parts:

- number of required parts
- reference number
- designation

DELTA SD4

DOUBLE SEAL VALVE



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ISSUED 04/2013 - Translation of original manual

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Datum:	22.03.13		
Name:	Trytko		
Geprüft:	Schulz		

Datum:			
Name:			
Geprüft:			

Ersatzteilliste: spare parts list									
Ventil SD4, SDE4 FS-CU4 und VSM DN 25 - 100 ; 1- 4 Zoll Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll									
						Datum:	22.03.13		
						Name:	Trytko		
						Geprüft:	Schulz		
						Datum:			
						Name:			
						Geprüft:			
							Blatt	2	Von 9
							RN 01.054.62		
pos.	Menge quantity	Beschreibung description	Material	DN25	1"	DN40	1,5"	DN50	2"
	1	Gehäuse Housing	SD41 1+2S	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.
1	1	Gehäuse Housing	SD42 1+2+3S	15-54-285/47 H173487	15-54-310/47 H173493	15-54-385/47 H173488	15-54-410/47 H173494	15-54-435/47 H173489	15-54-460/47 H173495
	1	Gehäuse Housing	SD43 1+2+3S	15-55-285/47 H173501	15-55-310/47 H173507	15-55-385/47 H173502	15-55-410/47 H173508	15-55-435/47 H173503	15-55-460/47 H173509
	1	Gehäuse Housing	SD44 1+2+3+4S	15-77-276/47 H174839	15-77-301/47 H175083	15-77-376/47 H174840	15-77-401/47 H175455	15-77-426/47 H174841	15-77-451/47 H175456
2	1	Schaft Valve shaft		15-78-276/47 H175077	15-78-301/47 H175459	15-78-376/47 H175078	15-78-401/47 H175460	15-78-426/47 H175079	15-78-451/47 H175461
	1	Gehäusedichtung Housing seal		15-25-291/42 H173369	15-25-316/42 H173375	15-25-391/42 H173370	15-25-416/42 H173376	15-25-441/42 H173371	15-25-466/42 H173377
3	1	Gehäuse Housing		EPDM FDA-konform	58-33-292/93 H77439	58-33-392/93 H77464	58-33-392/93 H77464	58-33-442/93 H77488	
	1	Gehäuse Housing		HNR FDA-konform	58-33-292/33 H170017	58-33-392/33 H170018	58-33-392/33 H170018	58-33-442/33 H168714	
4	1	Gehäuse Housing		FPM FDA-konform	58-33-292/73 H77438	58-33-392/73 H77463	58-33-392/73 H77463	58-33-442/73 H77487	
	4	Skt. Schraube Hex. screw	DIN EN 24017-A2-70	1.4301		65-01-081/15 M8x16 H78772	65-01-081/15 M8x16 H78772		
5	1	Laterne Yoke		1.4404	15-40-287/47 H173344	15-40-387/47 H173345	15-40-387/47 H173345	15-40-437/47 H173346	
	1	Zugstange Guide rod		1.4305		15-23-850/12 H171061	15-23-850/12 H171061	15-23-851/12 H171062	
7	4	Skt. Schraube Hex. screw	DIN EN 24017-A2-70	1.4301		65-01-081/15 M8x16 H78772	65-01-081/15 M8x16 H78772		
8	1	Führungsbuchse Bushing		PTFE + 25% Kohle		08-01-178/23 H207154	08-01-178/23 H207154		
9	1	Schafldichtung Shaft seal		Turcon MIF6		3A0 58-33-151/24 H323082	3A0 58-33-151/24 H323082		
10	1	Tellerdichtung Seat seal		EPDM FDA-konform		58-33-293/93 H77442	58-33-293/93 H77442		
	1	Tellerdichtung Seat seal		FPM FDA-konform		58-33-293/73 H77441	58-33-293/73 H77441		

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Ersatzteilliste: spare parts list

Ventil SD4, SDE4 FS-CU4 und VSM DN 25 - 100 ; 1- 4 Zoll
Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll

Ventil SD4, SDE4 FS-CU4 und VSM DN 25 - 100 ; 1- 4 Zoll										Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll										APV SPX Flow Technology Rosista GmbH D-59425 Umma Germany										Datum: 22.03.13 Name: Trytko Geprüft: Schulz				Datum: Name: Geprüft:				Blatt 3 von 9				RN 01.054.62			
pos. item										Beschreibung										Material		DN25		1"		DN40		1,5"		DN50		2"													
10										Tellerdichtung Seat seal										material		WS-Nr. ref.-no.		WS-Nr. ref.-no.		WS-Nr. ref.-no.		WS-Nr. ref.-no.		WS-Nr. ref.-no.															
																				HNB		58-33-293/33 H170176		58-33-293/13 H77440		58-33-293/33 H170176		58-33-293/13 H77440																	
11										Tellerdichtung Seat seal Tellerdichtung Seat seal Tellerdichtung Seat seal Tellerdichtung Seat seal										FPM		58-33-394/73 H77469		58-33-444/73 H77493		58-33-194/73 H77429		58-33-194/73 H77430																	
																				HNB		58-33-394/33 H172175		58-33-444/33 H165709		58-33-194/33 H176687		58-33-194/33 H176687																	
																				VMQ		58-33-394/13 H77468		58-33-444/13 H77492		58-33-194/13 H77428		58-33-194/13 H77428																	
																				EPDM		58-33-393/93 H77467		58-33-443/93 H77491		58-33-109/93 H170662		58-33-109/93 H170662																	
11.1										Tellerdichtung Seat seal Tellerdichtung Seat seal Tellerdichtung Seat seal										FPM		58-33-393/73 H77466		58-33-443/73 H77490		58-33-109/73 H170663		58-33-109/73 H170663																	
																				HNB		58-33-393/33 H166676		58-33-443/33 H166085		58-33-109/33 H170658		58-33-109/33 H170658																	
																				VMQ		58-33-393/13 H77465		58-33-443/13 H77489		58-33-109/13 H170664		58-33-109/13 H170664																	
																				EPDM		58-33-294/93 H77445		58-33-394/93 H77470		58-33-444/93 H77494		58-33-444/93 H77494																	
12										Tellerdichtung Seat seal Tellerdichtung Seat seal										FPM		58-33-294/73 H77444		58-33-394/73 H77469		58-33-444/73 H77493		58-33-444/73 H77493																	
																				HNB		58-33-294/33 H172173		58-33-394/33 H172175		58-33-444/33 H165709		58-33-444/33 H165709																	
13										Leckageventil Leakage valve Leckageventil Leakage valve										VMQ		58-33-294/13 H77443		58-33-394/13 H77468		58-33-444/13 H77492		58-33-444/13 H77492																	
																				1.4404/EPDM		20-37-068/59 H173482		20-37-068/29 H176614		20-37-068/29 H176614		20-37-068/29 H176614																	

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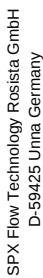
Ersatzteilliste: spare parts list

Ventil SD4, SDE4 FS-CU4 und VSM DN 25 - 100 ; 1- 4 Zoll
Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll

Ersatzteilliste: spare parts list

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Ersatzteilliste: spare parts list

Ventil SD4, SDE4 FS-CU4 und VSM DN 25 - 100 ; 1- 4 Zoll
Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll

Ersatzteilliste: spare parts list												
Ventil SD4, SDE4 FS-CU4 und VSM DN 25 - 100 ; 1- 4 Zoll Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll												
pos. item	Menge quantity	Beschreibung description	Material	DN65	2,5"	WS-Nr. ref.-no.	WS-Nr. ref.-no.	3"	DN80	DN100	4"	
1	1	Gehäuse Housing	SD41 1+2S	1.4404	15-54-485/47 H173490	15-54-510/47 H173496	15-54-560/47 H173497	15-54-535/47 H173491	15-54-635/47 H173492	15-54-660/47 H173498		
	1	Gehäuse Housing	SD42 1+2+3S	1.4404	15-55-485/47 H173504	15-55-510/47 H173510	15-55-560/47 H173511	15-55-535/47 H173505	15-55-635/47 H173506	15-55-660/47 H173512		
	1	Gehäuse Housing	SDE43 1+2+3S	1.4404	15-77-476/47 H174842	15-77-501/47 H175457	15-77-551/47 H174748	15-77-526/47 H174843	15-77-626/47 H174844	15-77-651/47 H175458		
	1	Gehäuse Housing	SDE44 1+2+3+4S	1.4404	15-78-476/47 H175080	15-78-501/47 H175462	15-78-551/47 H174401	15-78-526/47 H175081	15-78-626/47 H175082	15-78-651/47 H175463		
2	1	Schaft Valve shaft		1.4404	15-25-491/42 H173372	15-25-516/42 H173378	15-25-566/42 H173379	15-25-541/42 H173373	15-25-641/42 H173374	15-25-666/42 H173380		
3	1	Gehäusedichtung Housing seal		EPDM FDA-konform	58-33-492/93 H77512		58-33-567/93 H77558	58-33-542/93 H77543	58-33-642/93 H77583			
	1	Gehäusedichtung Housing seal		HNBR FDA-konform	58-33-492/33 H168759		58-33-567/33 H170013	58-33-542/33 H170075	58-33-642/33 H170074			
	1	Gehäusedichtung Housing seal		FPM FDA-konform	58-33-492/73 H77511		58-33-567/73 H77557	58-33-542/73 H77542	58-33-642/73 H77582			
4	4	Skt. Schraube Hex. screw	DIN EN 24017-A2-70	1.4301	65-01-081/15 M8x16 H78772		65-01-130/15 M10x16 H78806					
5	1	Laterne Yoke		1.4404	15-40-487/47 H173347		15-40-562/47 H173348	15-40-537/47 H173349	15-40-637/47 H173350			
6	1	Zugstange Guide rod		1.4305	15-23-851/12 H171062		15-23-852/12 H171063					
7	4	Skt. Schraube Hex. screw	DIN EN 24017-A2-70	1.4301	65-01-081/15 M8x16 H78772		65-01-083/15 M8x20 H78776					
8	1	Führungsbuchse Bushing		PTFE + 25% Kohle	08-01-178/23 H207154							
9	1	Schaftdichtung Shaft seal		Turcon MF6	58-33-150/26 H323082							
10	1	Tellerdichtung Seat seal		EPDM FDA-konform	58-33-293/93 H77442							
	1	Tellerdichtung Seat seal		FPM FDA-konform	58-33-293/73 H77441							



SPX Flow Technology Rosista GmbH
D-59425 Urmia Germany

Datum: 22.03.13
Name: Trytko
Geprüft: Schulz

Datum:
Name:
Geprüft:

Blatt 6 von 9
RN 01.054.62



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D-59425 Unna Germany

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Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll												Datum: Name: Geprüft:			Blatt 7 von 9		
															RN 01.054.62		
pos.	item	Menge	Beschreibung		Material	DN65	2,5"	3"	DN80	DN100	4"						
10			description		material	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.						
		1	Tellerdichtung Seat seal		HNBR FDA-konform			58-33-293/33 H170176									
		1	Tellerdichtung Seat seal		VMQ FDA-konform			58-33-293/13 H77440									
11		1	Tellerdichtung Seat seal	bis / until November 2000	EPDM FDA-konform	58-33-569/93 H77564		58-33-543/93 H77546	58-33-546/93 H77555		58-33-644/93 H77589						
		1	Tellerdichtung Seat seal		FPM FDA-konform	58-33-569/73 H77563		58-33-544/73 H77548			58-33-644/73 H77588						
		1	Tellerdichtung Seat seal		HNBR FDA-konform	58-33-569/33 H176688		58-33-544/33 H172180			58-33-644/33 H172183						
		1	Tellerdichtung Seat seal		VMQ FDA-konform	58-33-569/13 H77562		58-33-544/13 H77547			58-33-644/13 H77587						
11.1		1	Tellerdichtung Seat seal	ab / from November 2000	EPDM FDA-konform	58-33-571/93 H77570	58-33-568/93 H77561	58-33-543/93 H77546	58-33-546/93 H77555		58-33-646/93 H77595						
		1	Tellerdichtung Seat seal		FPM FDA-konform	58-33-571/73 H77569	58-33-568/73 H77560	58-33-543/73 H77545	58-33-546/73 H77554		58-33-646/73 H77594						
		1	Tellerdichtung Seat seal		HNBR FDA-konform	58-33-571/33 H170008	58-33-568/33 H166679	58-33-543/33 H166681	58-33-546/33 H172109		58-33-646/33 H170015						
		1	Tellerdichtung Seat seal		VMQ FDA-konform	58-33-571/13 H77568	58-33-568/13 H77559	58-33-543/13 H77544	58-33-546/13 H77553		58-33-646/13 H77593						
12		1	Tellerdichtung Seat seal		EPDM FDA-konform	58-33-494/93 H77518	58-33-194/93 H77430	58-33-569/93 H77564	58-33-544/93 H77549		58-33-644/93 H77589						
		1	Tellerdichtung Seat seal		FPM FDA-konform	58-33-494/73 H77517	58-33-194/73 H77429	58-33-569/73 H77563	58-33-544/73 H77548		58-33-644/73 H77588						
		1	Tellerdichtung Seat seal		HNBR FDA-konform	58-33-494/33 H172178	58-33-194/33 H176687	58-33-569/33 H176688	58-33-544/33 H172180		58-33-644/33 H172183						
		1	Tellerdichtung Seat seal		VMQ FDA-konform	58-33-494/13 H77516	58-33-194/13 H77428	58-33-569/13 H77562	58-33-544/13 H77547		58-33-644/13 H77587						
13		2	Leckageventil Leakage valve		1.4404/EPDM			20-37-068/59 H173482									
		2	Leckageventil Leakage valve		1.4404/HNBR			20-37-068/29 H176614									

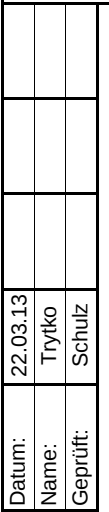
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Ersatzteilliste: spare parts list

Ventil SD4, SDE4 FS-CU4 und VSM DN 25 - 100 ; 1- 4 Zoll
Valve SD4, SDE4 FS-CU4 and PSH DN 25 - 100; 1- 4 Zoll

Ersatzteilliste: spare parts list

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Ersatzteilliste: spare parts list		 APV SPX Flow Technology Rosista GmbH D-59425 Unna Germany	
Datum:	11/08	12/09	
Name:	Peters	Peters	
Geprüft:			
Datum:			
Name:			
Geprüft:			
		Blatt 1 von 1 RN 01.054.86	

[illegible]

Ersatzteilliste: spare parts list

Leckageventil SD4
Leakage valve SD4

Datum: 11/08				Blatt 1 von 1			
Name: Peters				RN 01.054.67			
Geprüft:							
Datum:							
Name:							
Geprüft:							



pos. item	Menge quantity	Beschreibung description	Material	----- WS-Nr. ref.-no.
		Leckageventil kpl. mit EPDM Leakage valve cpl. with EPDM	1.4404/EPDM	20-37-068/59 H173482
		Leckageventil kpl. mit HNBR Leakage valve cpl. with HNBR	1.4404/HNBR	20-37-068/29 H176614
		Leckageventil kpl. mit FPM Leakage valve cpl. with FPM	1.4404/FPM	20-37-068/69 H203844
1	1	Gehäusedeckel Leckageventil Housing leakage valve	1.4404	21-08-002/47 H172510
2	1	Kolben Piston	1.4404	15-29-102/93 H173074
3	1	Deckel Leckageventil Cover leakage valve	1.4404	21-20-002/17 H172511
4	1	Dichtung Seal	EPDM	58-01-085/63 H173069
5	1	O-Ring 15,3 x 2,4 O-ring 15,3 x 2,4	EPDM	58-06-052/64 H206007
6	1	Feder leckageventil Spring leakage valve	1.4310	60-07-002/13 H173068
7	1	O-Ring 8,5 x 1,8 O-ring 8,5 x 1,8	HNBR	58-06-025/33 H176616
	1	O-Ring 8,5 x 1,8 O-ring 8,5 x 1,8	EPDM	58-06-025/64 H173459
	1	O-Ring 8,5 x 1,8 O-ring 8,5 x 1,8	FPM	58-06-025/73 H202836
8	1	O-Ring 6,0 x 3,0 O-ring 6,0 x 3,0	HNBR	58-06-016/33 H176615
	1	O-Ring 6,0 x 3,0 O-ring 6,0 x 3,0	EPDM	58-06-016/64 H173458
	1	O-Ring 6,0 x 3,0 O-ring 6,0 x 3,0	FPM	58-06-016/73 H202835

